

**Specialists in Industrial & Automotive Oil**

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Document  
Number:**TDS041****SUBJECT: OIL SPECIFICATIONS****ENVIRONMENTAL & QUALITY MANUAL**  
*(in accordance with SABS ISO 9001 & 14001)***DRAWING OIL 22 AND 42****Description and Characteristics**

Viscol Draw 22 and 42 are oils fortified with Extreme pressure additives and lubricity additives to enhance their performance. Viscol Draw 22 is intended for use in light steel bar drawing and pressing applications. Whilst Viscol Draw 42 can be used for the same application it is normally used for heavier drawing applications in areas where temperatures can be fairly high.

**Physical Characteristics**

<b>VISCODRAW</b>	<b>DRAW 22</b>	<b>DRAW 42</b>
Viscosity at 40°C	24cST	104cST

Experienced personnel from our Technical Division are available for discussion on all aspects. Recommendations are given in good faith but without warranty. It is the user's responsibility to determine the suitability for his/her own use.

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